

GÜHRING

**PROMO
2026**

RF 100 *d*iver

The plunge milling cutter
for 5 milling operations

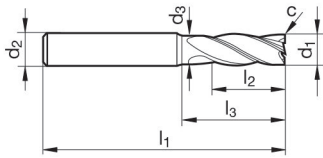
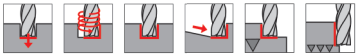


Ratio end mills RF 100 Diver

Article no. 6737



neck clearance • centre cutting



Article no.

6737

d1 h10 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z
4.00	6.00	3.80	57	11.0	18.0	0.04	4
5.00	6.00	4.80	57	13.0	18.0	0.05	4
5.70	6.00	5.50	57	13.0	19.6	0.06	4
6.00	6.00	5.70	57	13.0	20.0	0.06	4
7.70	8.00	7.40	63	19.0	25.5	0.08	4
8.00	8.00	7.70	63	19.0	26.0	0.08	4
9.70	10.00	9.40	72	22.0	30.5	0.10	4
10.00	10.00	9.50	72	22.0	30.0	0.10	4
11.70	12.00	11.20	83	26.0	35.3	0.12	4
12.00	12.00	11.50	83	26.0	36.0	0.12	4
13.70	14.00	13.20	83	26.0	35.3	0.14	4
14.00	14.00	13.50	83	26.0	36.0	0.14	4
15.60	16.00	15.10	92	32.0	41.2	0.16	4
16.00	16.00	15.50	92	32.0	42.0	0.16	4
19.50	20.00	19.00	104	38.0	51.1	0.20	4
20.00	20.00	19.50	104	38.0	52.0	0.20	4

Order no.	€
6737 4.000	27,50
6737 5.000	27,50
6737 5.700	27,50
6737 6.000	27,50
6737 7.700	37,75
6737 8.000	37,75
6737 9.700	56,69
6737 10.000	56,69
6737 11.700	73,25
6737 12.000	73,25
6737 13.700	96,75
6737 14.000	96,75
6737 15.600	126,01
6737 16.000	126,01
6737 19.500	193,50
6737 20.000	193,50

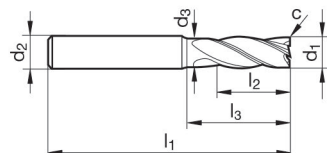


Ratio end mills RF 100 Diver

Article no. 6803



neck clearance • centre cutting



Article no.

6803

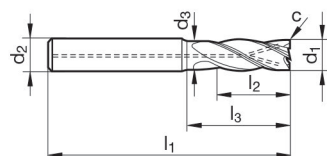
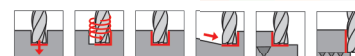
d1 h10 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Order no.	€
3.00	6.00	2.80	50	5.0	12.0	0.03	4	6803 3.000	23,12
3.70	6.00	3.50	54	8.0	12.0	0.04	4	6803 3.700	23,12
4.00	6.00	3.80	54	8.0	15.0	0.04	4	6803 4.000	23,12
4.70	6.00	4.50	54	9.0	15.0	0.05	4	6803 4.700	23,12
5.00	6.00	4.80	54	9.0	15.0	0.05	4	6803 5.000	23,12
5.70	6.00	5.50	54	10.0	16.6	0.06	4	6803 5.700	23,12
6.00	6.00	5.70	54	10.0	17.0	0.06	4	6803 6.000	23,12
7.00	8.00	6.70	58	11.0	19.9	0.07	4	6803 7.000	32,23
7.70	8.00	7.40	58	12.0	20.5	0.08	4	6803 7.700	32,23
8.00	8.00	7.70	58	12.0	21.0	0.08	4	6803 8.000	32,23
9.00	10.00	8.70	66	13.0	23.9	0.09	4	6803 9.000	47,99
9.70	10.00	9.40	66	14.0	24.5	0.10	4	6803 9.700	47,99
10.00	10.00	9.50	66	14.0	24.0	0.10	4	6803 10.000	47,99
11.70	12.00	11.20	73	16.0	25.3	0.12	4	6803 11.700	60,97
12.00	12.00	11.50	73	16.0	26.0	0.12	4	6803 12.000	60,97
15.60	16.00	15.10	82	22.0	31.2	0.16	4	6803 15.600	107,90
16.00	16.00	15.50	82	22.0	32.0	0.16	4	6803 16.000	107,90
19.00	20.00	18.50	92	26.0	38.7	0.19	4	6803 19.000	161,56
20.00	20.00	19.50	92	26.0	40.0	0.20	4	6803 20.000	161,56

Ratio end mills RF 100 Diver

Article no. 6801



with internal cooling: radial and axial exits • neck clearance • centre cutting



Article no.

6801

d1 h10 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Order no.	€
6.00	6.00	5.70	57	13.0	20.0	0.06	4	6801 6.000	36,70
8.00	8.00	7.70	63	19.0	26.0	0.08	4	6801 8.000	49,70
10.00	10.00	9.50	72	22.0	30.0	0.10	4	6801 10.000	69,43
12.00	12.00	11.50	83	26.0	36.0	0.12	4	6801 12.000	89,81
16.00	16.00	15.50	92	32.0	42.0	0.16	4	6801 16.000	141,20
20.00	20.00	19.50	104	38.0	52.0	0.20	4	6801 20.000	215,86
25.00	25.00	24.00	121	45.0	63.0	0.25	4	6801 25.000	309,44