



EMMEPI Utensileria s.r.l.
CUMA s.r.l.

OFFERTA SPECIALE

cod. 071.01.07.014

cod. 071.01.07.013

KITS HBA & BLU



Kit BLU oppure HBA:
cofanetto contenente

- 2 inserti passo 1.0 ISO
- 2 Inserti passo 1.25 ISO
- 2 Inserti passo 1.5 ISO
- 2 Inserti passo 1.75 ISO
- 2 Inserti passo 2.0 ISO

Prezzo promo: 85€

EMMEPI Utensileria s.r.l.
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Ordini per WhatsApp Tel. 335 5839870

valida fino al 31.12.2017



X-treme™ thread cutting in ALL materials

Specialy engineered combination of carbide substrates and advanced multi-layer coatings deliver higher production, improved finish and longer tool life.

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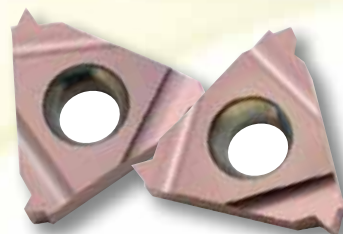
BLU



BLU, particolarmente indicata per gli acciai inox.

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HBA



HBA, indicata per gli acciai temprati e materiali esotici (titanio, inconel ecc).

TEST REPORT

External Thread:

M21 x 1.5

Workpiece Material:

Titanium TA6V

Threads per corner

Competitor: 31

Carmex BLU: 50

TEST REPORT

Application:

External right hand thread: M32x1.5
Thread length: 2.56"

Workpiece Material:

Hardened steel D2: 53-56 HRc

Tool description:

Thread turning insert: 16 ER 1.5 ISO HBA
Toolholder: SER 2020 K16

Cutting conditions:

Cutting speed: 148 sfm
Number of passes: 28
Coolant: Yes

Results:

Number of threads per corner: 36

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